

Date: Monday, 19/11/2007 12:28:35 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 35884		Part Number	: D36731	
Estimate Number	: 13050		Drawing Number	: D3673 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	19/11/2007	S.O. No. : N/A	Drawing Revision	: A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 19/11/2007 Qty: 10 Um: Each	
Previous Run	: N/A				
Written By					
Checked & Approved By					
Comment	: Est: A 07.10.18 new issue DD verified by: EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R1250	303 Round Bar 1.250 
<b>Comment:</b> Qty.: 0.0113 f(s)/Unit Total : 0.1134 f(s) <b>Material:</b> 303 s.s. round bar 1.25" <b>(M303R125)</b> <b>Batch:</b> 106026 <i>20 07/11/19</i>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 
<b>Comment:</b> HARDINGE CNC LATHE SMALL <b>1-TURN AS PER FOLIO FA710 &amp; DWG D3673,</b> <b>FOLIO REV:</b> <i>1</i> <b>DWG REV:</b> <i>A</i> <b>2-DEBURR AS REQUIRED</b> <i>20 07/11/19</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <i>20 07/11/19</i>		
4.0	QC8	SECOND CHECK 
<b>Comment:</b> SECOND CHECK <i>20 07/11/19 (10)</i>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
<b>Comment:</b> PACKAGING RESOURCE #1 <b>Identify and Stock</b> <b>Location:</b> <i>ST111</i> <i>PC 2111/20 (10)</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: 12 Date: 07/11/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 19/11/2007 12:28:35 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35884

Part Number: D36731

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

10/11/20

Job Completion



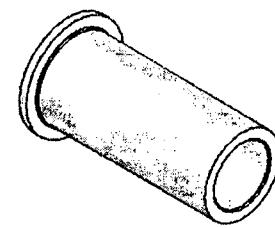
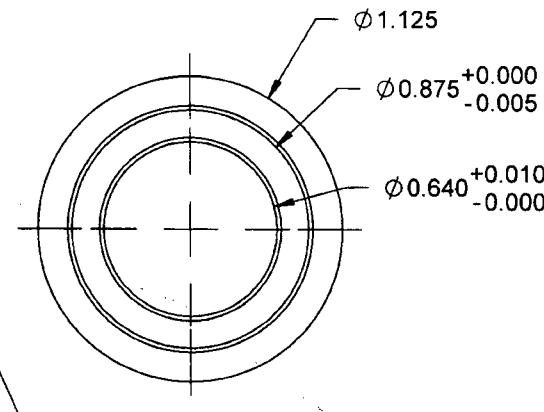
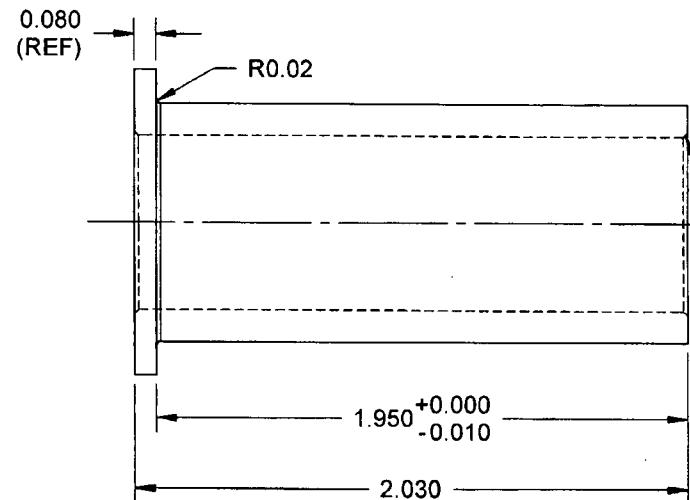
10/11/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



### D3673-1 BUSHING

RELEASED  
MMR 07/10/01

#### NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3673-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.17 lbs

A	NEW ISSUE	LE	07.10.01
REV.	DESCRIPTION	BY	DATE
DESIGN	EE	DART AEROSPACE LTD	
DRAWN	EE	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CP	DRAWING NO.	REV. A
MFG. APPR.	EE	D3673	SHEET 1 OF 1
APPROVED	EE	TITLE	SCALE
DE APPR.	EE	BUSHING	3:2
DATE	07.10.01	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	
Description: Crosstube Assembly		Part Number:	
Inspection Dwg:	Rev:		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

First Article  Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	1.125	+/- .01	1.125			
	.875	-.005	.873			
	.640	+ .01	.644			
	.080	+/- .01	.084			
	R.02	+/- .03	.015			
	2.030	+/- .01	2.028			
	1.950	-.01	1.943			
	.02 X 45	+/- .03	.02 X 45			
SIDE B						

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	07/11/19	Date:	07/11/19	Date:	N/A
Rev	Date	Change		Revised by	Approved
A		New Issue		KJ/JLM	